

Before assembly, please remove all parts from the carton, verifying that you have the correct quantities, and read all the instructions.

INSTRUCTIONS:

IN THE CARTON:

Part No.	Image	Description	Quantity
1		20mm Wood Screw	4 pcs
2		12mm Csk Bolts M6	1 pc
3		12mm Bolts M6	12 pcs
4		Center Support Block	1 pc

Beam Type	Position / Marker
MB	72
RB	54
MB	66
RB	48
MB	60
RB	72
RB	42
MB	45
RB	66
RB	36
MB	48
RB	60

MB = Main Desk Beam
RB = Return Beam

*UP SCALED VIEW

- Slightly loosen the bolt (part 2) on the center support block (part 4) and rotate the block by 90°, then tighten the bolt
- Adjust the side beam until it aligns with the coinciding mark on the main desk beam
- Once you're at the marker, slightly screw in two bolts (part 3) at the front of the hole, and one bolt at the end of the hole
- When both the side beams are in position, tighten all the bolts

⚠ ATTENTION ⚠

Do not tighten any screws or bolts until the unit is completely assembled.
 Ensure all bolts and screws are tightened before using the table, check bolts and screws every 6 months.
 If any parts are missing, broken, damaged or worn, stop use of product until repairs have been made using factory authorized parts.
 Failure to follow these warnings may result in injury.